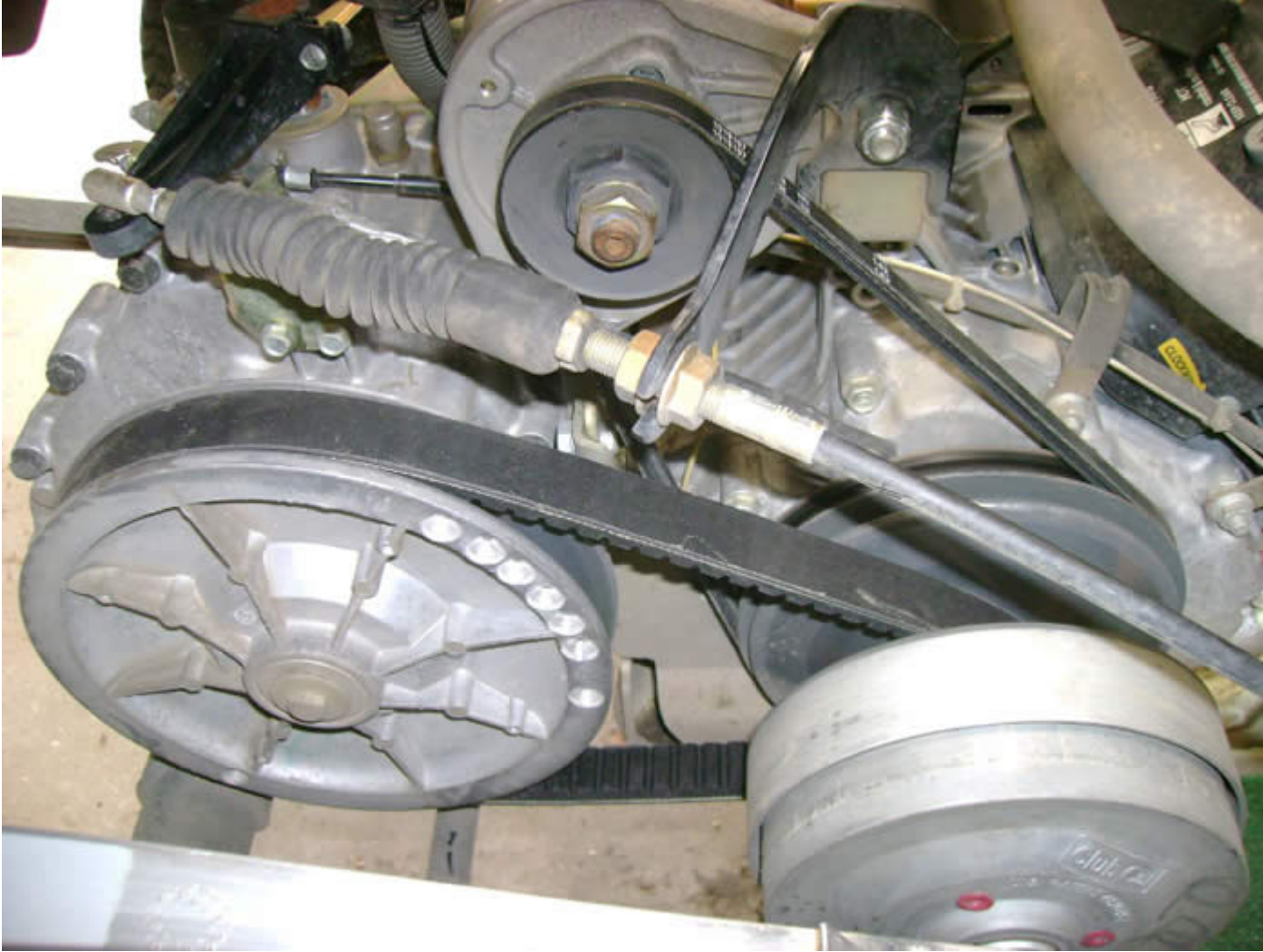


## Club Car gas powered utility or golf cart.

**Subject:** Belt Clutch Removal

**Problem:** Newer vehicle - Hard to remove clutch drive belt

**Solution:** . On a Club Car Gas Utility vehicle or Gas powered golf car, the engine motor mounts are still stiff making it difficult to remove the clutch drive belt. The following procedure is **NOT FOUND IN THE CLUB CAR SERVICE MANUAL**. When removing or replacing the clutch drive belt, lift the bed (If on a utility vehicle) for visibility. Run the vehicle in reverse until the secondary clutch starts to open allowing the belt tension to change. At that moment, abruptly hit the brakes and stop the vehicle. The clutches will remain in the open position allowing easy removal of the clutch drive belt.



---Submitted by JB, Nadler Golf Car Sales. N. Aurora, IL.

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